

Certificate of Approval



Rolls-Royce Submarines Limited

Quality Management System approval scope

This is to certify that the quality management systems and processes established by the organisation (supplier) stated below have been assessed to the applicable sections of the Rolls-Royce Submarines Limited requirements and expectations specified in GS3001 and enables the supplier to provide products, processes or services in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders

Abbey Forged Products

Beeley Wood Works
Beeley Wood Lane
Oughtibridge
Sheffield
S6 1ND

Issued by: Louise Williams

Title: Quality Technician

Signed: 

Supplier type	
Make to print	Yes
Design make	No
Raw material	Yes
Stockist	No
Order Office	No
Service provider	No

2202562.3

Approval Number: 2000217
Vendor Code: 2202562
Issue Date: 21 October 2019

This certificate supersedes all previous approval letters or certificates

Tx3252 Issue 07

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Rolls-Royce Submarines Limited

Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders are as stated below:

- Forging of Raw Materials to Condition of Supply / Forging drawings
- Inspection of Forgings using Liquid Penetrant, Magnetic Particle & Ultrasonic Techniques.
- Rough machining of blocks, bars, tubes and flanges.

Issued by: Louise Williams

Title: Quality Technician

Signed:

A handwritten signature in blue ink, appearing to read "Louise Williams", written over a horizontal line.

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Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:	Description:
RRMS60051	Raw Material, Forging
RRMS60050	Control of Metallic Material
RRP62004	Normalising, Annealing , Hardening & Tempering , Solution Heat Treating, Aging (Precipitation), Stress Relieving, Hot Forming, Thermal process equipment
DGS PS 5108 & RRP 62803	Liquid Penetrant Testing
DGS PS 5108 & RRP 62813	Ultrasonic Testing
DGS PS 5108 & RRP 62804	Magnetic Particle Inspection

Issued by: Louise Williams

Title: Quality Technician

Signed: 

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Rolls-Royce Submarines Limited confirms that the Quality Assurance activities and Quality Controls established within your organisation (at the address shown on this certificate) meet the general requirements of Rolls-Royce Submarines Limited.

The approval Scope defined is only valid whilst Quality Systems Approval to an appropriate internationally recognised standard is maintained

Your attention is drawn to the need for you to notify Rolls-Royce Submarines Limited of management and organisational changes and any change of status of your Quality Systems Approval.

Approvals granted are dependent upon the agreed standards being maintained by your organisation and may be revoked at any time by Rolls-Royce Submarines Limited, without notice and liability. Nothing in this Approval shall prejudice any rights or remedies which Rolls-Royce Submarines Limited may have, whether now or in the future in respect of goods which fail to meet contract requirements.

This certificate shall at all times remain the property of Rolls-Royce Submarines Limited. In the event this approval is withdrawn your organisation shall be informed in writing. This certificate must then be returned to the Rolls-Royce Submarines Limited, Approve, Maintain and Development Programme Manager, Raynesway, Derby, DE21 7BE within 7 days from receipt of the withdrawal of approval letter.

This certificate must not be used for publicity purposes without the express written permission of Rolls-Royce Submarines Limited.

This certificate supersedes all previous versions.

Failure to abide by these terms may result in approval being withdrawn.

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